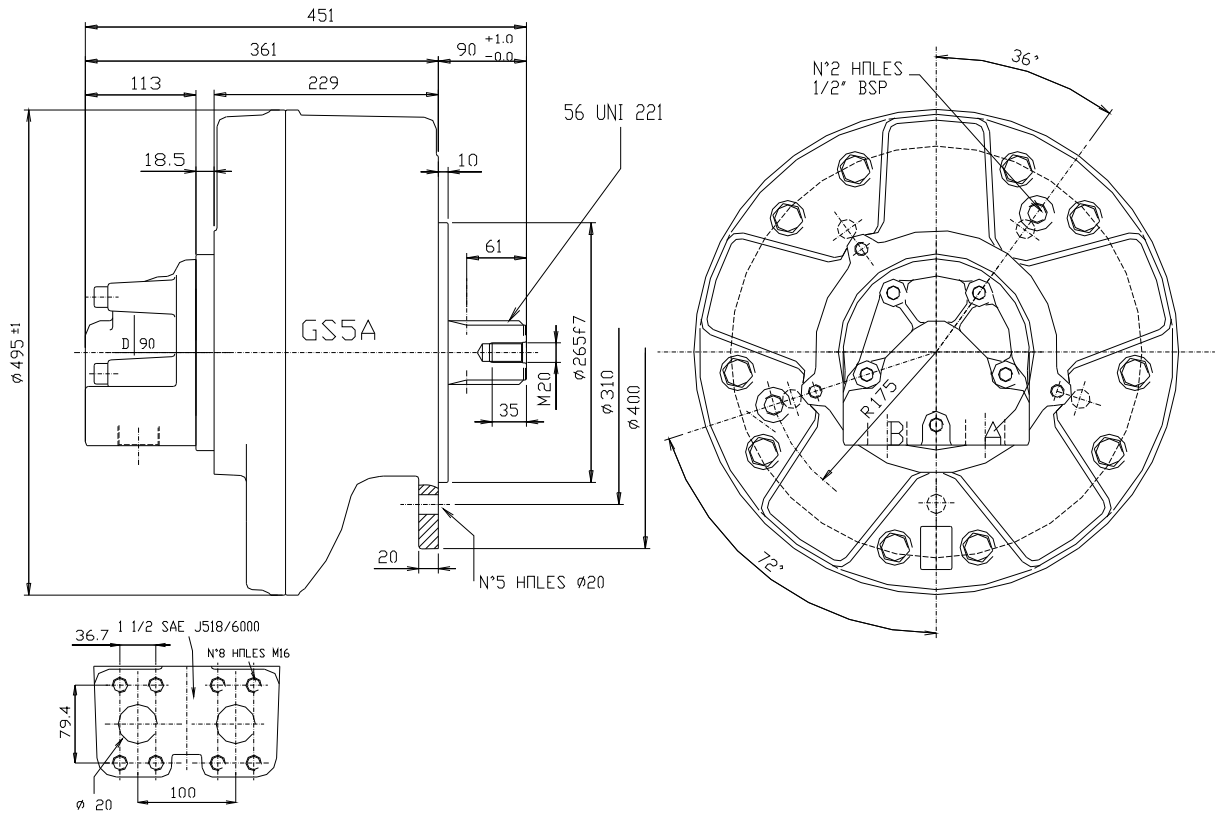


GS5A			525	650	800	1000	1200	1300	1450	1600	1800
Displacements	<i>Cilindrate</i>	cm ³ /rev	526	669	807	1039	1185	1340	1462	1634	1816
Alesaggio Ø	<i>Bore Ø</i>	mm	42	47	52	59	63	67	70	74	78
Shaft	<i>Corsa</i>	mm	76	76	76	76	76	76	76	76	76
Specific Torque	<i>Coppia Spec.</i>	Nm/bar	8.22	10.3	12.6	16.2	18.5	20.9	22.8	25.35	28.3
Cont. Pressure	<i>Press. Cont.</i>	bar	250	250	250	250	250	250	250	250	250
Peak Pressure	<i>Press. Picco</i>	bar	450	450	425	425	400	400	375	375	350
Cont. Speed	<i>Velocita' Cont.</i>	rpm	500	500	500	475	475	450	450	400	375
Max. Speed	<i>Velocita' Max</i>	rpm	750	730	700	680	630	600	600	600	550
Peak Power	<i>Potenza Picco</i>	kW	200	200	200	200	200	200	200	200	200

Max. freewheeling speed:	1,200 rpm			<i>Velocità max. in folle:</i>	1200 giri/min	
NB: Vacuum freewheeling with inlet port closed				<i>NB: Funzionamento in "vacuum" con ingresso chiuso</i>		
Weight:	approx	182 kg	400 lb	<i>Peso:</i>	ca	182 kg
Motor casing oil capacity:		10 lit	610 cu.in	<i>Capacità olio corpo motore:</i>		10 lit
Max. casing pressure:	cont.	3 bar	42 psi	<i>Pressione max. carcassa:</i>		3 bar cont.
	peak	6 bar	85 psi			6 bar picco

NB: Continuous or average working pressure should be chosen in function of the required service lifetime (see bearing lifetime).

NB: La pressione continua o media di lavoro va determinata in funzione della vita del motore (vedi vita cuscinetti).



SHAFTS

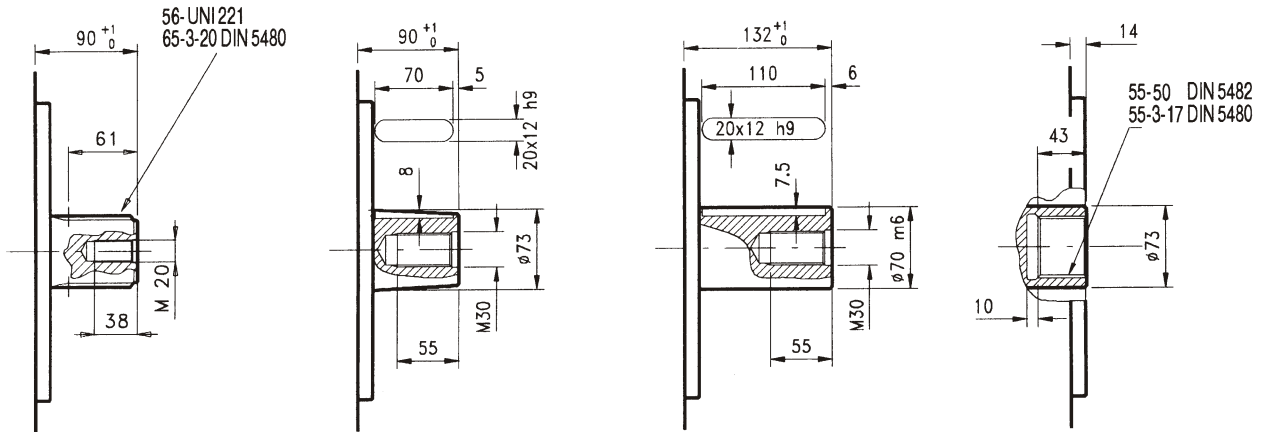
ALBERI

Splined UNI 221 1
Calettato DIN 5480 7

Tapered 2
Conico

Cylindrical 8
Cilindrico

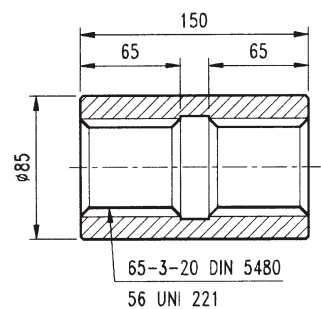
Internal spline DIN 5480 9
Calett. intern. DIN 5482 3



SPLINE DATA - CALETTATURE

DIN	65-3-20 DIN 5480	55-2-26 DIN 5482	55-3-17 DIN 5480	56 UNI 221
	d0 $\phi 60.0$	$\phi 52.0$	$\phi 51.0$	d1 $\phi 56.0^{+0.030}_{+0}$ H7
	d1 $\phi 65.0^{+0.740}_{+0}$ H14	$\phi 55.0^{+0.300}_{+0}$ H12	$\phi 55.0^{+0.740}_{+0}$ H14	d2 $\phi 65.0^{+0.190}_{+0}$ H11
	d2 $\phi 59.0^{+0.190}_{+0}$ H11	$\phi 50.0^{+0.160}_{+0}$ H11	$\phi 49.0^{+0.160}_{+0}$ H11	A $10.0^{+0.028}_{+0.013}$ F7
	A $\phi 5.25$	$\phi 3.5$	$\phi 5.25$	d3 $\phi 56.0^{-0.010}_{-0.029}$ g6
	da $\phi 54.101$ H11	$\phi 46.902$ H10	$\phi 43.807$ H11	d4 $\phi 65.0^{-0.100}_{-0.190}$ d11
	d3 $\phi 64.4^{-0}_{-0.190}$ h11	$\phi 54.5^{-0}_{-0.190}$ h11	$\phi 54.4^{-0}_{-0.190}$ h11	B $10.0^{-0.013}_{-0.028}$ f7
	d4 $\phi 58.4^{-0}_{-0.740}$ h14	$\phi 49.0^{-0}_{-0.300}$ h12	$\phi 48.4^{-0}_{-0.620}$ h14	
	B $\phi 6.0$	$\phi 3.5$	$\phi 6.0$	
	db $\phi 70.999$ f8	$\phi 56.953$ e9	$\phi 60.873$ f8	

**ADAPTORS
MANICOTTI**



PERFORMANCE

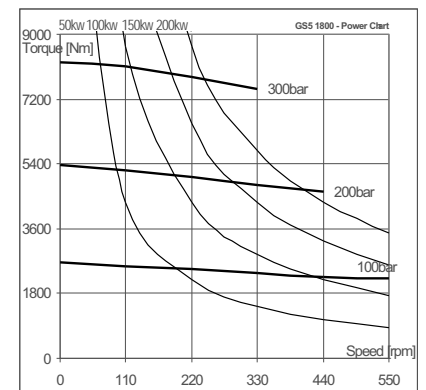
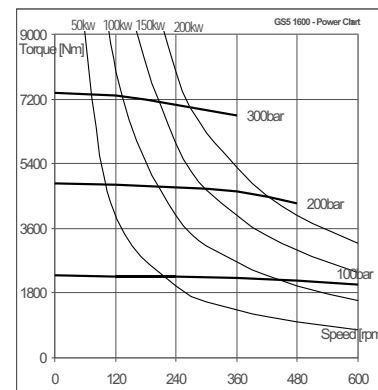
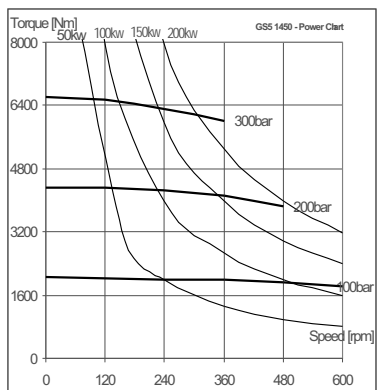
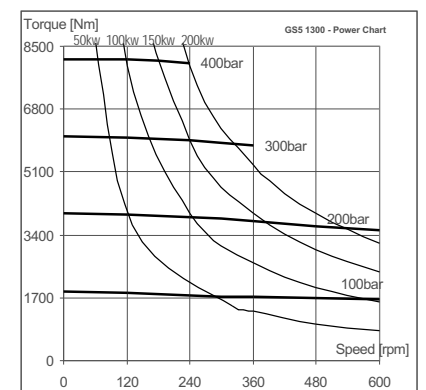
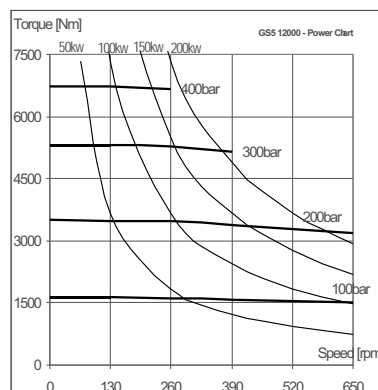
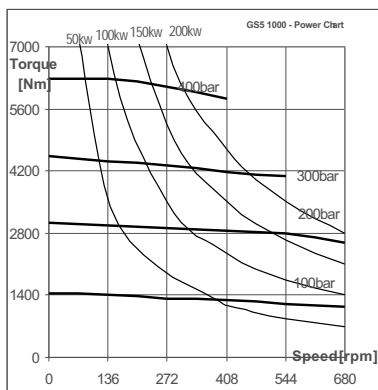
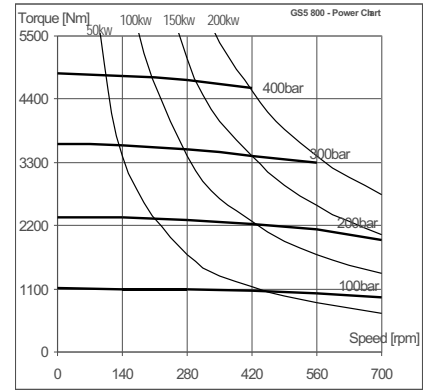
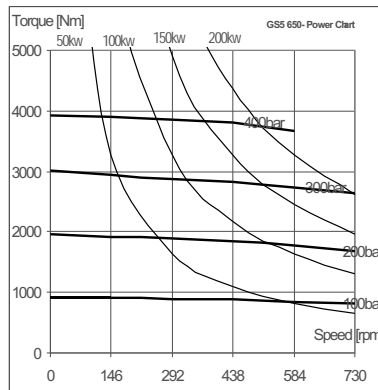
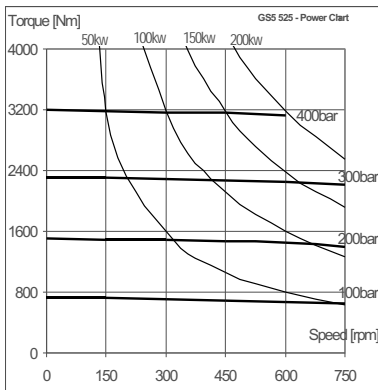
The graphs indicate the typical performance characteristics of the motors operating with mineral oil (standard ISO 68) l.

CARATTERISTICHE

I grafici si riferiscono alle caratteristiche dei motori operando con olio minerale (standard ISO 68)..

TORQUE -SPEED-POWER

COPPIA-VELOCITÀ-POTENZA



STARTING / STALLING TORQUE

The output torque of the motors does not fall off at stalling speed. The graphs above indicate the starting torque of the motors (torque at 0 rpm).

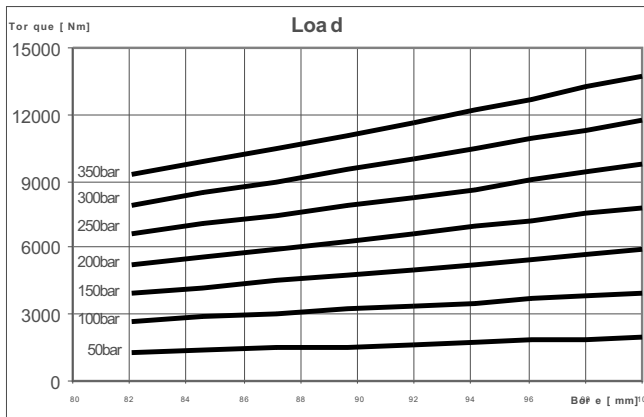
COPPIA DI SPUNTO / STALLO

La coppia erogata dal motore non diminuisce in prossimità della velocità di stallo. I grafici indicano la coppia di spunto dei motori (coppia a 0 rpm)

BEARING LIFETIME (See page 9)

Note that the average lifetime of a bearing (B_{50} lifetime) is approximately 5 times the B_{10} lifetime.

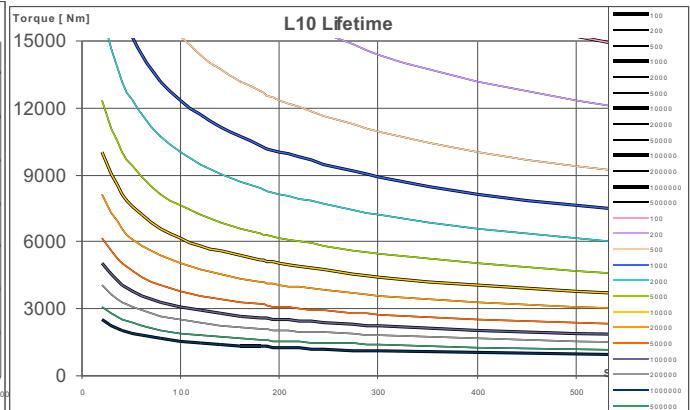
Graphs refer to GS5A motors with sph. Roller bearings (option G).



VITA CUSCINETTI (vedi pagina 9)

Notare che la vita media di un cuscinetto (vita B_{50}) è circa 5 volte superiore alla vita B_{10} .

I grafici si riferiscono a motori GS5A con cuscinetti a rulli a botte standard



Contact SAI for software to calculate bearing lifetime.

Disponibile software per calcolo vita cuscinetti.

BEARING OPTIONS

Higher capacity spherical roller bearings (option X) - the lifetime is approximately 2.29 times lifetime of the sph.roller bearings (see graph above).

ORDER CODES

GS5A **①** **②** **③** **④** + **⑤** **⑥** ; **⑦** **⑧**

MOTOR CODE

1. Nominal displacement - see motor spec. table.
2. Shaft option:
 - 1 = male 56 UNI 221
 - 7 = male 65-3-20 DIN 5480
 - 9 = female 55-3-17 DIN 5480
 - 3 = female A 55-50 UNI 5482
 - 2 = tapered keyed
 - 8 = cylindrical keyed
3. Bearings:
 - H = roller bearings
 - G = spherical roller bearings
 - X = higher capacity sph. Roller bearings
4. Other options:
 - U = without shaft seal
 - SV = shaft seal protection
 - VY = Vytan seals
 - I = case press. relief valve 3 bar
 - SB = disk cage in sperical support to be always matched to opt.X
 - A = high poessure seal in the motor body
5. Distributor: D90 = standard
6. Tachometer:
 - K = pre disposed for tachometer
 - J = with tachometer coupling
7. Direction of shaft rotation: standard motors are supplied with clockwise rotation (viewed from shaft end) with flow in port A, out port B.
 - no code = clockwise rotation
 - L = anti-clockwise rotation
8. Distributor cover position: see page 8
 - no code = position DM1
 - DM = other position (DM2/3/4/5)

OPZIONI CUSCINETTI

Cuscinetti a rulli orientabili a capacita' incrementata (opzione X)- la vita e' 2.29 volte la vita dei cuscinetti a rulli a botte standard (vedi grafico).

CODICI D'ORDINE

CODICE MOTORE

1. Cilindrata nominale - vedi tabella cilindrata.
2. Opzioni albero :
 - 1 = maschio 56 UNI 221 (std)
 - 7 = maschio 65-3-20 DIN 5480
 - 9 = femmina 55-3-17 DIN 5480
 - 3 = femmina A 55-50 UNI 5482
 - 2 = conico con chiavetta
 - 8 = cilindrico con chiavetta
3. Cuscinetti:
 - H = cuscinetti a rulli
 - G = cuscinetti a rulli di botte
 - X = cuscinetti a rulli di botte a capacita' incrementata
4. Altre opzioni:
 - U = senza tenuta albero
 - SV = protezione tenuta albero
 - VY = Tenute in Vytan
 - I = valv. sfiato 3 bar
 - SB = gabbia del cuscinetto nel supporto sferico da accompagnare all'opzione X
 - A = anello di tenuta per alta pressione nel corpo motore
5. Distributore: D90 = standard
6. Contagiri:
 - K = predisposizione per contagiri
 - J = con attacco contagiri
7. Rotazione albero: I motori sono forniti con rotazione in senso orario (visto dal lato albero) con flusso in ingresso in port A, in uscita port B.
 - nessun codice = rotazione in senso orario
 - L = rotazione in senso anti-orario
8. Orientamento coperchio distrib.: vedi pag. 8
 - nessun codice = posizione DM 1
 - DM = altra posizione (DM2/3/4/5)